# Hicks, Keith

From:

Brent Wright <br/> <br/>bwright@cityofflint.com>

Sent:

Wednesday, November 04, 2015 2:07 PM

To:

Natasha Henderson; Howard Croft;

Subject:

Fwd: Corrosion Control Permit

**Attachments:** 

PO4 Permit Oct 28th.pdf

Attached is the MDEQ permit for corrosion control, this was mailed to us a week ago but we have not received it. After speaking with Mike Prysby he had it scanned and emailed.

Brent

----- Forwarded message -----

From: Prysby, Mike (DEQ) < PRYSBYM@michigan.gov>

Date: Wed, Nov 4, 2015 at 1:58 PM Subject: Corrosion Control Permit

To: "bwright@cityofflint.com" < bwright@cityofflint.com >, Michael Glasgow < mglasgow@cityofflint.com >

Cc: "Busch, Stephen (DEQ)" < BUSCHS@michigan.gov >, "Shekter Smith, Liane (DEQ)"

<SHEKTERL@michigan.gov>

Brent, Michael

Attached is the Act 399 permit authorizing installation of the corrosion control treatment system at the water treatment plant.

Michael Prysby, P.E.

District Engineer

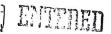
Office of Drinking Water and Municipal Assistance

517 290-8817

Brent Wright
Water Plant Supervisor
City of Flint
4500 N. Dort Hwy.
Flint, MI. 48505
Ph: 810.787.6537 ext. 3510

Fx: 810.787.3710

# PERMIT APPLICATION FOR WATER SUPPLY SYSTEMS



(CONSTRUCTION - ALTERATION - ADDITION OR IMPROVEMENT) AS DESCRIBED HERELY Required under the Authority of 1976 PA 399, as amended

This application becomes an Act 399 Permit only when signed and issued by authorized Michigan Department of Environmental Quality (DEQ) Staff. See instructions below for completion of this application.

Municipality or Organization, Address and WSSN that will own or control the water facilities to be constructed. This permit is to be issued to:     City of Flint     4500 N. Dort Highway     Flint, MI 48505	Permit Stamp Area (DEQ use only)  MICHIGAN DEPARTMENT OF ENVIRONMENTAL QUALITY  Q
WSSN: 02310	Ew 15110 4 OCT 2 8 2015
2. Owner's Contact Person (provide name for questions):	Orec st to seed and also of the contract of th
Contact: Brent Wright	EXAMINED AND APPROVED FOR COMPLIANCE WITH ACT 399, P.A. 1976
Title: Water Plant Supervisor	9
Phone: 810.787.6537	
3. Project Name (Provide phase number if project is segmented):	4. Project Location 5. County (location of project):
Flint WTP Phase II, Segment 4 Corrosion Control	(City, Village, Township): Genesee Flint, MI
•	
ISSUED UNDER THE AUTHORITY OF THE DIRECTOR OF THE	DEPARTMENT OF ENVIRONMENT QUALITY
CC:  RESOURCE MANAGEMENT DIVISION	Issued by: Michael Pryply
OCT 16 2015	Mily Pru O Dry Ou
LANSING DISTRICT	Reviewed by:
If this box is marked see attached special condi	tions.
Instructions: Complete items 1 through 5 above and 6 thr	ough 21 on the following pages of this application. Print or type tion, plans and specifications, and any attachments to the DEQ
herein and is issued solely under the authority of 197 b. The issuance of this <b>PERMIT</b> does not authorize viol	ation, addition or improvement of the water system described 76 PA 399, as amended. lation of any federal, state or local laws or regulations, nor does cluding any other DEQ permits, or approvals from other units of

- government as may be required by law.
- c. This PERMIT expires two (2) years after the date of issuance in accordance with R 325.11306, 1976 PA 399, administrative rules, unless construction has been initiated prior to explration.
- d. Noncompliance with the conditions of this permit and the requirements of the Act constitutes a violation of the Act.
- e. Applicant must give notice to public utilities in accordance with 1974 PA 53, (MISS DIG), being Section 460.701 to 460.718 of the Michigan Compiled Laws, and comply with each of the requirements of that Act.
- All earth changing activities must be conducted in accordance with the requirements of the Soil Erosion and Sedimentation Control Act, Part 91, 1994 PA 451, as amended.
- g. All construction activity impacting wetlands must be conducted in accordance with the Wetland Protection Act, Part 303, 1994 PA 451, as amended.
- h. Intentionally providing false information in this application constitutes fraud which is punishable by fine and/or imprisonment.
- Where applicable for water withdrawals, the issuance of this permit indicates compliance with the requirements of Part 327 of Act 451, Great Lakes Preservation Act.

Permit Application for Water Systems (Continued)

6. Facilities Description – In the space below provide a detailed description of the proposed project. Applications without adequate facilities descriptions will be returned. SEE EXAMPLES BELOW. Use additional sheets if needed.

. ;

The project entails installation of phosphate feed systems at both Control Station #2 (CS#2) and Pump Station #4 (PS#4). Feed at CS#2 will provide the ability to add phosphate for corrosion control to finished water supplied from the Detroit Water & Sewer Department (DWSD). Feed at PS#4 will provide the ability to add phophate to finished water to supply from either the Flint River or Lake Huron via the Karegondi Water Authority (KWA). Both feed systems are temporary systems until the planned filter transfer pump station is constructed. A permanent phosphate feed system will be constructed as part of that contract.

The feed rate will be proportionally controlled based on the water flow rate and will be tied to the existing SCADA system. See attached basis of design for more detailed information.

EXAN	MPLES - EXAMPLES - EXAMPLES - EXAMPLES - EXAMPLES
Water Mains	500 feet of 8-inch water main in First Street from Main Street north to State Street.  OR  250 feet of 12-inch water main in Clark Road from an existing 8-inch main in Third Avenue north to a hydrant.
Booster Stations	A booster station located at the southwest corner of Third Avenue and Main Street, and equipped with two, 15 Hp pumps each rated 150 gpm @ 200 feet TDH. Station includes backup power and all other equipment as required for proper operation.
Elevated Storage Tank	A 300,000 gallon elevated storage tank located in City Park. The proposed tank shall be spherical, all welded construction and supported on a single pedestal. The tank shall be 150 feet in height, 40 feet in diameter with a normal operating range of 130 – 145 feet. The interior coating system shall be ANSI/NSF Standard 61 approved or equivalent. The tank will be equipped with a cathodic protection system, and includes a tank level control system with telemetry.
Chemical Feed	A positive displacement chemical feed pump, rated at 24 gpd @ 110 psl to apply a chlorine solution for Well No. 1. Chlorine is 12.5% NaOCL, ANSI/NSF Standard 60 approved and will be applied at a rate of 1,0 mg/l of actual chlorine.
Water Supply Well	Well No. 3, a 200 foot deep well with 170 feet of 8-inch casing and 30 feet of 8-inch, 10 slot screen. The well will be equipped with a 20 Hp submersible pump and motor rated 200 gpm @ 225 feet TDH, set at 160 feet below land surface.
Treatment Facilities	A 5 million gpd water treatment plant located at the north end of Second Avenue. The facility will include 6 low service pumps, 2 rapid mix basins, 4 flocculation/sedimentation basins, 8 dual media filters, 3 million gallon water storage reservoir and 6 high service pumps. Also included are chemical feed pumps and related appurtenances for the addition of alum, fluoride, phosphate and chlorine.

Permit Application for Water Systems (Continued)

General Project Information - Complete all boxes belo	ow.
7. Design englneer's name, engineering firm, address, phone number, and email address:	8. Indicate who will provide project construction inspection:  ☐ Organization listed in Box 1.  ☑ Engineering firm listed in Box 7.
Jeremy Nakashima, PE	Other - name, address, and phone number listed below.
Lockwood, Andrews and Newnam, Inc.	
1311 South Linden Rd, Suite B	
Flint, MI 48532	
jnnakashima@lan-inc.com	
9. Is a basis of design attached?  ☑YES □NO	
If no, briefly explain why a basis of design is not needed.	
10. Are sealed and signed engineering plans attached?	
⊠YES □NO	
If no, briefly explain why engineering plans are not needed.	מו
11. Are sealed and signed construction specifications attache   YES   NO	ur
⊠159 □I/O	·
If specifications are not attached, they need to be on file at DI	EQ.
12. Were Recommended Standards for Water Works, Sugges	sted Practice for Water Works, AWWA guidelines,
and the requirements of Act 399 and its administrative rul	es followed?
⊠YES □NO	
If no, explain which deviations were made and why.	Charles ANDIANCE or other adequate 200 maths approved
13. Are all coatings, chemical additives and construction mate   ☐YES ☐NO	enais ANSIMSF or other adequate 3 party approved r
If no, describe what coatings, additives or materials did not m	eet the applicable standard and why.
14. Are all water system facilities being installed in the public	
(For projects not located in the public right-of-way, utility ea	esements must be shown on the plans.)
YES □NO	addition in the plants,
If no, explain how access will be obtained.	
15. Is the project construction activity within a wetland (as def	ined by Section 324.30301(d)) of Part 303, 1994 PA 451?
□YES ⊠NO	
If we are unable and respect to what he abilities of	
If yes, a wetland permit must be obtained.  16. Is the project construction activity within a 100-year floodp	Jain (as defined by D 222 1311(a)) of Part 31 1004 DA 451
administrative rules?	itali (as defined by K 323.1311(e)) of Part 31, 1994 PA 431,
YES   NO	
If yes, a flood plain permit must be obtained.	
17. Is the project construction activity within 500 feet of a lake	, reservoir, or stream?
□YES ⊠NO	
If yes, a Soil and Erosion Control Permit must be obtained or	indicate if the owner listed in box 2 of this application is an
Authorized Public Agency (Section 10 of Part 91, 1994 PA 45	1) 🔲 Owner is APA.

Permit Application for Water Systems (Continued)

18. Will the proposed construction activity be part of a project involving the disturbance of five (5) or more acres of land?  ☐YES ☑NO  If yes, is this activity regulated by the National Pollutant Discharge Elimination System storm water regulations?
☐YES: NPDES Authorization to discharge storm water from construction activities must be obtained.  ☑NO: Describe why activity is not regulated:
Please call 517-241-8993 with questions regarding the applicability of the storm water regulations.
19. Is the project in or adjacent to a site of suspected or known soll or groundwater contamination?  ☐YES   ☑NO
If yes, attach a copy of a plan acceptable to the DEQ for handling contaminated soils and/or groundwater disturbed during construction. Contact the local DEQ district office for listings of Michigan sites of environmental contamination.  20. IF YOU ARE A CUSTOMER/WHOLESALE/BULK PURCHASER, COMPLETE THE FOLLOWING
Name and WSSN of source water supply system (seller)
2) Does the water service contract require water producer/seller to review and approve customer/wholesale/bulk purchaser water system construction plans?
If yes to #2, the producer/seller approval letter must be attached when submitted to DEQ.
21. Owner's Certification The owner of the proposed facilities or the owner's authorized representative shall complete the owner's certification. It is anticipated that the owner will either be a governmental agency (city, village, township, county, etc.) or a private owner (individual, company, association, etc.) of a Type I public water supply.
OWNER'S CERTIFICATION
I, PRENTF (1) EGHT (name), acting as the PLAMT SUPERV, 50/L (title/position) for (print)
CITY OF FLINT WATER PLANT (entity owning proposed facilities) certify that this project has
been reviewed and approved as detailed by the Plans and Specifications submitted under this application, and is in compliance with the requirements of 1976 PA 399, as amended, and its administrative rules.
10-16-2015 (810) 787-45-37   Signature*   Date   Phone

<sup>\*</sup>Original signature only, no photocopies will be accepted.

Permit Application for Water Systems (Continued)

# PROJECT BASIS OF DESIGN - FOR WATER MAIN PROJECTS

# PROJECT NAME: Flint WTP Phase II, Segment 4 Corrosion Control

For this PROJECT the following information must be provided per Act 399 unless waived by the Department. For projects other than water main installation, or if additional space is needed, attach separate sheet(s) with detailed Basis of Design calculations.

A.		A general map of the initial and ultimate service are ⊠Included on engineering plans	as ∐Attached separately
В.		Number of service connections served by this perm	it application all customers
C.		Total number of service connections ultimately serv	ed by entire project all customers
D.		Residential Equivalent Units (REUs) served by this	permit application
E.		Total Residential Equivalent Units (REUs) ultimately	y served by entire project
F.		Water flow rates for proposed project based on REU	Js listed in "D' and "E" above
		1. Initial design average day flow (mgd)	<u>18.3</u>
		2. Initial design maximum day flow (mgd)	<u>25.4</u>
		3. Total design average day flow (mgd)	<u>24.0</u>
		4. Total design maximum day flow (mgd)	<u>36.0</u>
		5. Required fire flows: (1)	gpm for hours
G.		Actual flows and pressures of existing system at the connection point(s) (2)	gpm at psi gpm at psi gpm at psi gpm at psi
Н.		Estimated minimum flows and pressures within the proposed water main system (3)	gpm at psi
	(1)	Every water system must decide what levels of fire fighting flow for the area (residential, commercial, industrial) being served by	

- opriate from the water supply, local fire dept., ISO or AWWA. The water system must then be designed to be able to provide the required fire flows while maintaining at least 20 psi in all portions of the distribution system.
- (2) Flows and pressures at the connection points must be given to determine if the existing water main(s) are able to deliver water to the new service area. These numbers can be obtained from a properly modeled and calibrated distribution system hydraulic analysis or hydrant flow tests performed in the field. If more than one connection is proposed, list as needed.
- (3) List what the estimated minimum flows can be expected in the proposed water mains based on estimated water demands, head losses, elevation changes and other factors that may affect flows, such as dead end mains,

# City of Flint Phase II, Segment 4 Corrosion Control Basis of Design

Given that Flint will require lead and copper corrosion control and given that Detroit utilizes orthophosphate for their corrosion control methodology, and that Flint will be receiving Detroit water for the immediate future, orthophosphate is the appropriate corrosion control methodology for Flint. A dosage of 0.8 mg/l as PO<sub>4</sub> has been recommended for the Detroit water. Numerous utilities utilizing Lake Michigan water have a target dosage of 0.9 mg/l as PO<sub>4</sub>. Therefore, a target dosage in the range of 0.8 to 0.9 mg/l appears appropriate.

It is expected that initially there will be a significant PO<sub>4</sub> demand in the system. This will require a significantly higher dosage until this demand is satisfied and the target residual can be maintained. We are therefore designing for capability of a maximum dosage of 1.5 mg/l.

The arriving Detroit water will likely have some residual PO<sub>4</sub> when it arrives at Flint. It has been reported that this residual will be approximately 0.4 mg/l. The system must therefore be capable of a minimum dosage of 0.4 mg/l.

Based upon the usage of 75% Phosphoric Acid and a flow range of 4 MGD to 25 MGD, with an average day of 16 MGD, the expected feed rate will be 1.35 to 32 gpd. Average Phosphoric Acid feed is expected to be 10.8 gpd, requiring 30 days storage of 325 gal. Phosphoric acid will be stored in delivered totes and will be placed with containment pallets for dual containment.

Orthophosphate will need to be applied at two locations. Detroit water will enter the Flint system at Control Station CS2, and supplementary phosphate will be applied there. However, on occasion some incoming water may need to be diverted to the Dort Reservoir, bypassing CS2. This water would then be introduced to the system through High Service Pump Station PS4 and phosphate would be introduced at this location.



# TRANSMITTAL

Filing Data Code 1-07

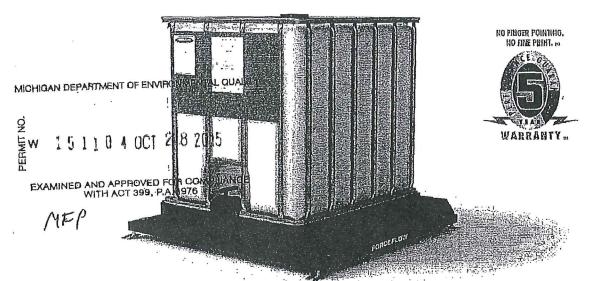
PLANNING		□ ups	DELIVERY S	ÆR [	☐ REGULAR MAIL ☐ PICK-UP
ENGINEERING		FEDEX	OVERNIGHT	- [	OTHER <u>Extranel(To PM)</u>
PROGRAM MANAGEMENT	To: Michael Prysb	у			Date 10-16-13 Project Number
Est. 1935	Company:				130-10701-001
AUSTIN, TX CHICAGO, IL CLEARWATER, FL COLLEGE STATION, TX DALLAS, TX FLINT, MI	Lansing, MI 48				Routing:
FORT WORTH, TX HOUSTON, TX	Project: City of File	nt Water Treatment	Plant Improvem	ents.	
HUNTINGTON BEACH, CA LAS VEGAS, NV LOS ANGELES, CA MIAMI, FL MILPITAS, CA PHOENIX, AZ SACRAMENTO, CA SAN ANTONIO, TX SAN MARCOS, TX WACO, TX	We Are Sending Shop Drawing Original Drawing Prints Specifications	s Reports ngs Submit Propos As Note	lal Data al	As Req For You For Rev	
		scription Set of Plans for Ph2-S	Cond. Correction Co	ntrol	
				JIMOJ	
		399 Permit Application 17 Set of Plan for Ph2		Control	
			) 	***************************************	
2)	Remarks	· · · · · · · · · · · · · · · · · · ·			
	These plans have b	een modified slightl	y from the set el	ectronically st	ubmitted last night.
	We look forward to	your comments and	approval.		
	Thanks.				
	RESO	DEQ URCE MANAGEMENT DI	VISION		
		OCT 16 2015			
	LAN	ISING DISTRICT			
1311 SOUTH LINDEN ROAD SUITE B	Poly Authority		D1	В	
FLINT, MI 48532	Distribution 1- Mike Glass	TOW	Prepared	БУ	1
TEL 810.820.2682 FAX 810.820.2703 www.lan-inc.com	2- Brent Wrig 3- File	50 000	- <u>f</u> ,		

# **IBC TOTE SCALE**

FOR CHEMICAL IBC TOTES

Safely track chemical usage and tank levels Warn of dangerous over and underfeed conditions **Prevent system** from running empty

**4-20mA remote** monitoring reduces operator exposure to chemicals



Strict federal and state reporting requirements have created a need for water and wastewater plant operators to easily and accurately track chemical feed rates and usages. The IBC Tote Scale gives you this information along with the assurance that your chemical supply will not unexpectedly run out.

The heavy duty steel platform is protected with our advanced 80 mil thick TUF-COAT™ Environmental Armor. Tuf-Coat is highly resistant to chemicals, abrasion, impact and ultraviolet light degradation making the IBC Tote Scale ideal for even the harshest environments. Options include 316 stainless steel and MaxSense™ high accuracy models.

The IBC Tote Scale utilizes weighing technology to create a highly reliable, non-contacting chemical monitoring system that avoids problems other sensor technologies face caused by irregular tank shapes, corrosive chemical fumes, fluctuating temperatures and changes in specific gravity.

FORCE FLOW

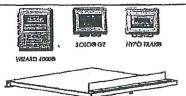
# **IBC TOTE SCALE**

# MODELS AND ORDERING INFORMATION

IBC Tote Scales do not include weight indicating instrument. Select from the following: Wizard 4000® Advanced Digital Display (Bulletin 518), the SOLO® G2 Digital Weight Display (Bulletin 516), the SOLO XT® Hydraulic Digital Display (Bulletin 514), the Century Hydraulic dial (Bulletin 519)or Hypo Track® (Bulletin 517). Please order indicator separately.

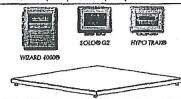
ELECTRONIC - Single Laad Cell Platform (includes platform with backstop and electronic load cell with 20 ft, cable. Lengths up to 100 ft, available; request when ordering.)

MODEL	MATERIAL	Х	Υ	Z	Н	ACCURACY
54-DR××TB	TUF-COAT® STEEL	54"	54"	58"	3,25"	1/4 of 1% FS
54-DR××TBS	316 STAINLESS STEEL	54"	54"	58"	3.25"	1/4 of 1% FS
60-DR××TB	TUF-COAT® STEEL	60"	60н	644	3.25 <sup>n</sup>	1/4 of 1% FS
60-DR××TBS	316 STAINLESS STEEL	60"	60°	64"	3.25"	1/4 of 1% FS



ELECTRONIC - HI Accuracy 4-Load Cell Platform (includes platform and (4) electronic load cells wilh 20 ft. of cable, Lengths up to 100 ft. available; request at time of purchase. Backstop not included or necessary on these models but available upon special request.)

MODEL	MATERIAL	X	Y	Z	Н	ACCURACY
54-DR××TB-HA4	TUF-COAT® STEEL	54°	54"	N/A	3,25"	1/10 of 1% FS
54-DR××TBS-HA4	316 STAINLESS STEEL	54"	54"	N/A	3.25"	1/10 of 1% FS
60-DR××TB-HA4	TUF-COAT® STEEL	60"	60"	N/A	3.25 <sup>n</sup>	1/10 of 1% FS
60-DR××TBS-HA4	316 STAINLESS STEEL	60°	60"	N/A	3.25°	1/10 of 1% FS

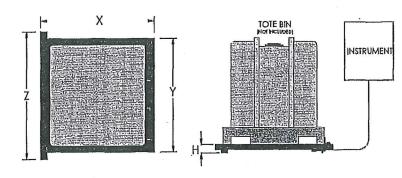


HYDRAULIC - Single Load Cell Platform (Includes platform with bockstop, and hydraulic load cell with 12 ft. Hose and quick connect. Hase/lubing lengths up to 100 ft. available to allow remote mounting of indicator, request at time of purchase.)

MATERIAL	X	Y	Z	Н	ACCURACY
TUF-COAT® STEEL	54"	54°	58"	3,25"	1/2 of 1% FS
316 STAINLESS STEEL	54°	54"	58°	3.25"	1/2 of 1% FS
TUF-COAT® STEEL	60"	60°	64"	3.25"	1/2 of 1% FS
316 STAINLESS STEEL	404	60"	64"	3.25"	1/2 of 1% FS .
	TUF-COAT® STEEL 316 STAINLESS STEEL TUF-COAT® STEEL	TUF-COAT® STEEL 54" 316 STAINLESS STEEL 54" TUF-COAT® STEEL 60"	TUF-COAT® STEEL 54" 54"  316 STAINLESS STEEL 54" 54"  TUF-COAT® STEEL 60" 60"	TUF-COAT® STEEL 54" 54" 58"  316 STAINLESS STEEL 54" 54" 58"  TUF-COAT® STEEL 60" 60" 64"	TUF-COAT® STEEL 54" 54" 58" 3,25"  316 STAINLESS STEEL 54" 54" 58" 3.25"  TUF-COAT® STEEL 60" 60" 64" 3.25"



xx = CAPACITY: 1000 |bs = "10", 2000 |bs = "20", 3000 |bs = "30", 4000 |bs = "40", 5000 |bs = "50"

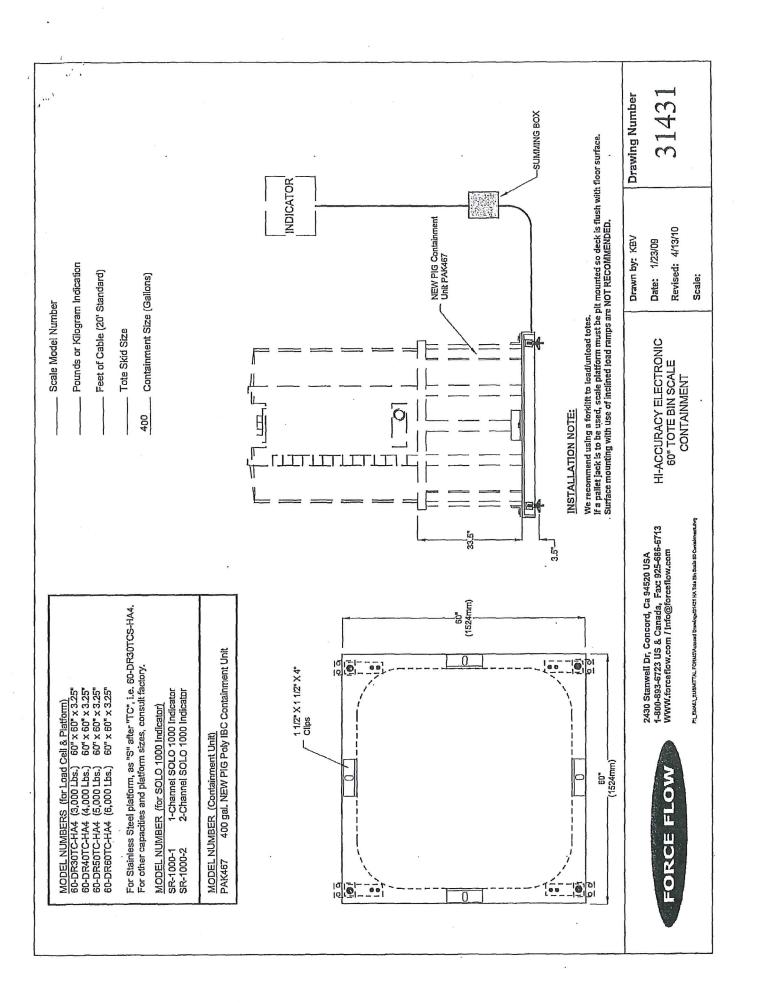


### SPECIFYING GUIDELINES:

- For maximum accuracy, size scale capacity to match the gross weight (chemical plus to te tare weight).
- Tote size should not exceed platform size.
- C. Supply connections must be flexible and preferably connected to tote over plyoted side of platform.

Please visit www.forceflow.com for drawings, engineered specifications and manuals.





# ---NOT SUPPLIED BY FORCE FLOW----For use with Force Flow Scale Model 60-DR100TCHA4



1-800-HOT-HOGS® (468-4647)

# **Product Data Sheet**

**Item Number: PAK467** 

Item Name: PIG® Poly IBC Containment Unit

## Load Capacity UDL:

12000 lbs./each (5443.2 kg/each)

### **Sump Capacity:**

400 gal./each (1514 L/each)

**Options Available:** 

Item #	Size	Color	Misc. Features	Amount	Length	Width	Helght	Depth	Int. Dia.	Ext. Dia.	Welght	Qty/Pallet
PAK467	-	-		1 each	58" (147,3cm)	58" (147.3cm)	33.5" (85.1cm)	-	-		415lbs. (188.2kg)	1

Color: White/Black

#### Description:

Polyethylene containment unit used to help meet containment regulations when storing IBCs.

# Application:

Used to help meet containment regulations when storing IBCs of 400 gallons or less containing materials compatible with polyethylene. IBCs can be stacked two high,

# **Product Features:**

Super-strong Containment Unit helps you comply with regulations and store IBC tanks safely. Capture leaks, drips and spills to keep floors dry and workers safe.

- Heavy-duty construction permits double-stacking of IBCs to save space
- · Solid anti-slip deck holds a variety of IBC sizes; if tank has feet or pegs, be sure to use proper support pads or plates
- · Positioning pegs in pedestals keep deck from shifting
- · Polyethylene construction resists UV rays, rust, corrosion and most chemicals
- Translucent white sidewalls allow easy visual inspection
- · Arrives ready to use with no assembly required

## Composition:

- Sump Polyethylene
- Grates Injection Molded Polyethylene

This product helps you comply with:

Regulatory Citation	Summary
40 CFR 264,175	Hazardous waste containment systems must be free of structural cracks or gaps, be designed to keep spilled liquids from remaining in contact with the container, prevent run-on and "have sufficient capacity to contain 10% of the volume of the containers, or the volume of the largest container, whichever is greater."

### **Additional Specifications:**

Dimensions (Grate): 52" L x 52" W

### Disclaimers:

• Flammables Notice: If using this product with flammable liquids, please consider the regulations that apply to storage and handling of flammable liquids and the safety of this application, specifically flammable vapors, static discharge and heat sources. For further assistance, please call Technical Services.

PDS generated: Jul 14, 2008

One Pork Avenue, Tipton, PA 16684-0304 • 1-800-HOT-HOGS® (468-4647) Fax: 1-800-621-PIGS® (621-7447) • Emall: hothogs@newpig.com • Web: newpig.com

© 2009 New Pig Corporation. All rights reserved.

# **Flint Phosphate Calculations**

Chemical will be 75% NSF certified Phosphoric acid

75% acid has a density of 13.17 #/gal. (5,974 g/gal) 13.17×453.5923

Of this 75% is Phosphoric acid  $(H_3PO_4) = 4,480 \text{ g } H_3PO_4/\text{gal}$  5,974 × 0.75

Molecular weight of H<sub>3</sub>PO<sub>4</sub> is 97.9913 g/mole

Moles  $H_3PO_4$ /gal = 45.72 4,480/97.9913

Moles  $H_3PO_4$  = Moles Orthophosphate ( $PO_4^{-3}$ ) = Moles Phosphorus (P)

Species	Molecular Wt.	Moles / gal	g/gal
H <sub>3</sub> PO <sub>4</sub>	97.9913	45.72	4,480
PO <sub>4</sub> -3	94.9676	45.72	4341.92
Р	30.97	45,72	1407.72

MICHIGAN DEPARTMENT OF ENVIRONMENTAL QUALITY

EXAMINED AND APPROVED FOR COMPLIANCE WITH ACT 399, P.A. 1978

15 1 1 D 4 OCT 2 8 2015

# **Proposed Operating Parameters**

Assumptions per DEQ:

- City of Detroit residual is 0.39 mg/l as P
- MDEQ wants Flint to maintain a residual of approximately 1.0 mg/l as P
- Feed pump capacity should be sized for a max dose of 2.0 mg/l as P

	Plant Flow	Dosage as PO <sub>4</sub> -3*	Dosage as P
Maximum	25 MGD	6.13 mg/l	2.0 mg/l
Average	16 MGD	3.07 mg/l	1.0 mg/l
Minlmum	8 MGD	1.53 mg/	0.5 mg/l

<sup>\*</sup>Equivalent dosage to P dosage

# **Feed Rate Calculations**

Maximum feed rate (Max Flow × Max Dosage)

25 MGD × 3782 g/gal H<sub>2</sub>O × 2.0 ppm / 1,408 g/gal = 134.30 gpd Phosphoric Acid

Average feed rate (Avg Flow × Avg Dosage)

 $16 \text{ MGD} \times 3782 \text{ g/gal H}_2\text{O} \times (1.0 \text{ ppm} - 0.39 \text{ ppm}) / 1,408 \text{ g/gal} = 26.21 \text{ gpd Phosphoric Acid}$ Minimum feed rate (Min Flow × Min Dosage)

8 MGD × 3782 g/gal  $\dot{H}_2$ O × (1.0 ppm – 0.39 ppm) / 1,408 g/gal = 13.10 gpd Phosphoric Acid

# Storage Requirements

30 days supply at average flow and dosage =  $26.21 \text{ gpd} \times 30 \text{ days} = 786 \text{ gal}$ .

Assuming the use of 275 gal semi-bulk totes, 3 totes required (recommend 2 in service, 1 spare)

Four Function Valve AUTOPRIME 14 liquid End High Viscoslly Liquid End Low Level Float Switch Digi-Pulse Flow Monitor Repair & Preventive Maintenance Kits Calibration Columns

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U.I. PRODUCTS Matering Pumps Series C Chemical Matering Pumps

Series C Chemical Metering Pumps

Series C Chemical Metering Pumps

Beries C Cherrical Mejeriog Pumpa have been an industry standard for aver 20 years. Designed for Municipal/Industrial applications, the familiar years and black pumpa have a rugged, lotally enclosed, chemically resistant housing for protection in the harshest environments. Encapsulated electronics and a rigid housing and stroke bracket ensure years of precise, repeatable performance.



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Features Tab

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Adjustable stroke frequency and the flexibility of up to 1000:1 turndown ratio Manually adjustable stroke length provides accurate pump output adjustment NEMA 4X / IP65 enclosures for protection against corrosive environments Time tested electronics for reliable, repealable performance Totally encapsulated electronics for protection against moisture and corrosive conditions Inputs for low level switch available on certain models Models with external pacing for flow proportional applications Advanced control options for skipplified system integration (pulse multiply/divide, 4-20 mA, remote on/off)

Control Codes: 1 – Dual Manual Control (speed and stroke langth) 7 – Pulse Input / Dual Manual Control 9 – Pulse/Analog Input / Dual Manual Control

\*UL, \*CUL, NSF 50, NSF 61, \*CE Certifications

Output Codes with standard liquid and			
Max Capacity:	Max Pressure:		
*CX0 ~ 1.3 GPH (4.9 l/h)	300 psl (20.7 Bar)		
*CX1 ~ 2,5 GPH (8,5 l/h)	150 psi (10.3 Bar)		
*CX2-4.0 GPH (15,1 Vh)	100 psi (8.9 Bar)		
°CX3 - 6.0 GPH (30,3 Vh)	60 psi (4.1 Bar)		
*CX4 - 20 GPH (75.7 Vh)	25 psl (1.7 Ber)		
C76 - 4.0 GPH (15.1 l/h)	175 psi (12.1 Ber)		
C77 – 10.0 GPH (38.0	80 psi (5.5 Bar)		
C78 - 25 GPH (95.0 Vh)	30 psl (2.07 Bar)		

MICHIGAN DEPARTMENT OF ENVIRONMENTAL QUALITY

EXAMINED AND APPROVED FOR COMPLIANCE WITH ACT 399, P.A. 1976